



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-111
Job Sheet 168095



Part No: D350-567-111

Job Qty: 2 ea

Part Name: Super-Sized Vertical Reference Floor Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/15/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV E SHEET 28 IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1
07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD
verified by: IPP REV:G 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/15/17	11/15/17	0.00	0.00	Start Up Stores/Pkg2		SmB
110	Packaging	2 pcs	11/15/17	11/15/17	0.00	0.00	Packaging1		SmB
120	QC	2 pcs	11/15/17	11/15/17	0.00	0.00	QC4		M.H.
125	DC	2 pcs	11/15/17	11/15/17	0.00	0.00	DC		
130	Packaging	2 pcs	11/15/17	11/15/17	0.00	0.00	Packaging3		M.H.
140	QC21-FG	2 Ea	11/15/17	11/15/17	0.00	0.00	QC21		FEB 2 R 2018 F9033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D350-567-113	5044592	0	0	0
	D350-567-115	5044592	0	0	0

Part Specifications

Specifications could not be found.



Container No: S046034



Part: D350-567-111

Job No: 168095

Serial No/Batch: S046034

Revision: IIN-D350-567

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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'17 12:48 PM dart.lacelle.linda

Date: 02/27/18

Change Record

PAGE 1 OF 1

Part Number: D350-567-111

Description: VERTICAL REFERENCE FLOOR WINDOW, EXTRA LARGE

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																